

# PRODUCT DATA SHEET

n° of certification organisation: 0679  
Year mark was 1<sup>st</sup> fixed : 2006

## FORCE 4000 FM

Technical ref:  
FT AXTER

### DESCRIPTION

FORCE 4000 FM is a stabilised polyester reinforced, elastomeric modified bituminous waterproofing membrane. Minimum selvage width is 9cm.

### USE

Cap sheet as part of a single or multi-layer flat roof waterproofing system.

### APPLICATION METHOD

Torched.

### STORAGE

Rolls to be stored upright and away from heat.

### COMPOSITION (indicative)

Reinforcement (gm/m <sup>2</sup> ) :	Stabilised polyester	180
Binder (gm/m <sup>2</sup> ) :	SBS elastomer	3,960
Surface finish (gm/m <sup>2</sup> ) :	Mineral slates	1,000
	or granules	1,200
Under surface finish (gm/m <sup>2</sup> ) :	Thermofusible film	10

### CHARACTERISTICS

	STANDARD(BS)	UNITS	VALUES	Tolerance		
				Min	Max	
Dimensions	EN 1848-1	Length	8	-1%		
		Width	1	-1%		
		Straightness	-	Pass		
	EN 1849-1	Nominal roll weight	42.3			
		Thickness (selvage)	4.00	3.80	4.20	
Visible defects	EN 1850-1	New product	-	None		
		After ageing to EN 1297	-	NA		
Adhesion of granules	EN 12039	%	15	0	30	
Resistance to tearing (nail shank)	EN 12310-1	Longitudinal	200	180	260	
		Cross direction	250	230	300	
Tensile properties : maximum tensile force	EN 12311-1	Longitudinal	600	500	880	
		Cross direction	600	500	750	
Tensile properties : elongation	EN 12311-1	Longitudinal	35	25	55	
		Cross direction	35	25	60	
Peel resistance of joint	EN 12316-1	Maximum force	Selvage	NA	-	-
			End joint	NA	-	-
		Average force	Selvage	NA	-	-
			End joint	NA	-	-
Shear resistance of joint	EN 12317-1	Maximum force	Selvage	600	500	750
			End joint	600	500	880
Flexibility at low temperature	EN 1109	Surface	-16	≤		
		Under surface	-16	≤		
Flow resistance at elevated temperature	EN 1110	New product	100	≥		
		After ageing to EN 1296	110	100	120	
Resistance to impact	EN 12691	mm	20	≤		
Resistance to static loading	EN 12730 (A)	kg	20	≥		
Dimensional stability	EN 1107-1	%	0.3	≤		
Form stability under cyclic temperature change	EN 1108	%	NA			
Water vapour transmission properties	EN 1931	New product	-	μ=20000		
		After ageing to EN 1296	-	NA		
Watertightness	EN 1928	New product	-	Pass	<10 kPa	
		After ageing to EN 1296	-	NA		
Watertightness after stretching at low temperature	EN 13897	%	NA			
Reaction to fire	EN 13501-1	-	F			
Resistance to root penetration	EN 13948	-	NA			
Dangerous substances consult :	-	-	None			

http://europa.eu.int/comm/enterprise/construction/internal/dangsub/dangmain.htm  
NA=not applicable due to use of product.

The manufacturer reserves the right to modify, at any time, the characteristics of its products.